

Tixi HSM-HNG Modem for Mitsubishi System-Q Remote Access

QI-MMQ-EN, V1.2
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1 Working setup examples

The following setup configurations have been successfully tested.

1.1 Tixi HSM to Tixi HSM

Local side:

Modem: Tixi HSM

GX Developer setting: 9600/8O1

Modem init: AT%C0"H0&D0&K0&W+TFORMAT="8X1"

Remote side:

Modem: Tixi HSM

FX serial port setting: 9600/8O1

Modem init: AT%C0"H0E0Q1V1S0=2&D0&K0&W+TFORMAT="8O1";+TBAUD="9600"

1.2 Tixi HSM to Tixi HNG

Local side:

Modem: Tixi HSM

GX Developer setting: 9600/8O1

Modem init: AT%C0"H0&D0&K0&W+TFORMAT="8X1"

Remote side:

Modem: Tixi HNG

FX serial port setting: 9600/8=1

Modem init: AT+WRST=1,"024:03";+IPR=9600;+IFC=0,0;+ICF=2,0;E1V1Q1S0=2&W